

Work Order ID 135715***135715***

Page 1

Item ID: D4182-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Fitting, Quick Disconnect

Start Date: 8/17/2015 Start Qty: 6.00

6

Cust Item ID:

Required Date: 8/17/2015 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan: ML5Date: AUG 17 2015

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4182

B

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 29497

Purchase Part Number: P/N 6718K52

Supplier: MCMASTER CARR

Material release note is required.

CZAUG 18 20156

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure material release note is attached

60x
10x8015-08-21

Monday, August 17, 2015 3:19:12 PM

135715

D4182-1

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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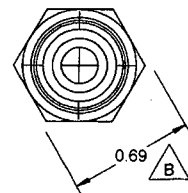
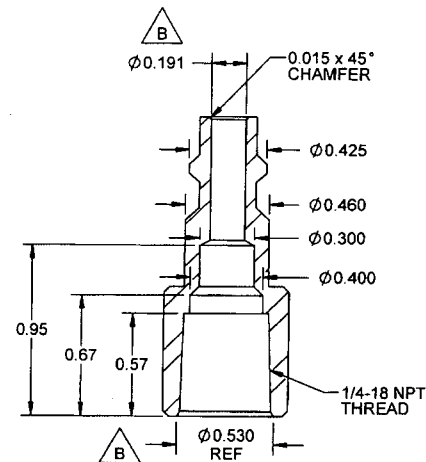
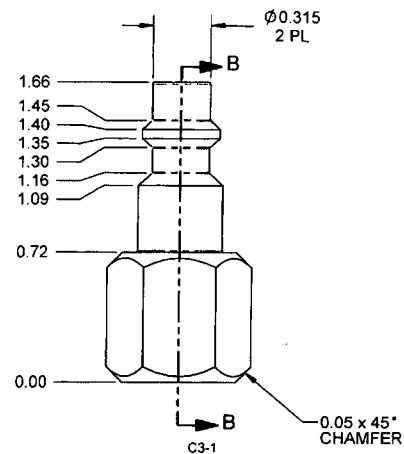
1

6718K52

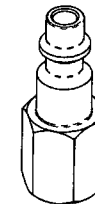
Fitting, Quick Disconnect

16X SP 15-GR-21

SPECIFICATION CONTROL DRAWING



D4182-1 FITTING, QUICK DISCONNECT



UNCLASSIFIED COPY
FOR OFFICIAL USE ONLY

135 715 MJS
15-08-17

RELEASED
2011-06-30

NOTES:

- 1) MATERIAL: STAINLESS STEEL
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: 0.07 lbs
- 8) POSSIBLE SUPPLIER: McMASTER CARR P/N 6718K52

B	$\phi 0.191$ WAS $\phi 0.201$ (ZN D4-1); 0.57 WAS 0.45 (ZN C4-1); 0.69 WAS 0.62 (ZN B5-1)	RF	11.03.07
A	NEW ISSUE	RF	10.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	RF		
MFG. APPR.	RF		
APPROVED	RF		
DE APPR.	RF		
DATE	11.03.07		

DART AEROSPACE USA, INC.
PORT HADLOCK, WA

DRAWING NO. DSC-D4182
REV. B
SHEET 1 OF 1
TITLE FITTING
SCALE NTS

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WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO29497**

Purchase Order Date 8/18/2015

PO Print Date 8/18/2015

Page Number 2 of 4

Order From :

VU-MCM001

Ship To : DART AEROSPACE LTD

MCMASTER-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

330 995 5500

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Ship To Contact

Ship To Phone

Ship Via:

Purolator ground ppd

Ship Acct:

6718K52

Fitting, Quick Disconnect

8/21/2015

Yes

8/21/2015

10.00

Each

\$5.64

\$56.40

AS PER DWG D4182 REV. B
B135715

8/15-08-21

Line Total:

\$56.40

4 30365T35

Swivel Eye & Fork

8/21/2015

Yes

8/21/2015

10.00

Each

\$69.79

\$697.90

AS PER DWG D4405 REV. A
B135621

Line Total:

\$697.90

5 71500-15

90261A154 HELICAL
INSERT 10-24 TOOL

8/21/2015

Yes

8/21/2015

1.00

Each

\$86.14

\$86.14

Line Total:

\$86.14

Note:

8/18/2015

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Eric.L

Purchase Order
PO29497

Order Placed By
Chantal Lavoie

McMaster-Carr Number
7489206-02

Page 1 of 1

08/18/2015

Line	Product	Ordered	Shipped
1	91343A100 Type 316 Stainless Steel Serrated-Flange Locknut, 1/4"-20 Thread, 19/32" Flange Diameter, 15/64" Overall HT., Packs of 10	5 Packs	5
2	97787A661 Expanding Diameter Quick-Release Pin, 1/4" Diameter, 1" Usable Length	6 Each	6
3	6718K52 Stainless Steel Industrial-Shape Hose Coupling, Plug, 1/4" NPTF Female, 1/4 Coupling Size	10 Each	10
4	30365T35 Cast Type 316 Stainless Steel Eye and Clevis Swivel, 5/8" Diameter, 4675# Work Load Limit	10 Each	9
5	90261A154 Helical Insert Installation Tool, 10-24 Internal Thread	1 Each	1
6	59915K274 PTFE-Lined Stainless Steel Ball Joint Rod End, 3/8"-24 Right-Hand Thread, 3/8" Ball ID, 1-1/4" L Thread	8 Each	8
7	54875A33 1/4" Square Drive Hex Bit Socket, 5/32" Extra Short, 1-1/16" Overall Length, Chrome	6 Each	6
8	91259A534 Alloy Steel Shoulder Screw, 1/4" Diameter X 5/16" Long Shoulder, 10-24 Thread	50 Each	50

Shipped separately from our Chicago warehouse on 08/18

SP15-08-21

4	30365T35 Cast Type 316 Stainless Steel Eye and Clevis Swivel, 5/8" Diameter, 4675# Work Load Limit	10 Each	1
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McMaster-Carr Supply Company
200 Aurora Industrial Pkwy
Aurora, OH 44202-6087 USA
Phone: 330-995-5500 Fax: 330-995-9600
E-Mail: cle.sales@mcmaster.com
Employer Identification Number (EIN): 36-1458720

Invoice: 36990004
Purchase Order: PO29497
Release:
McMaster-Carr Number: 7489206-02

ORIGINAL COMMERCIAL
INVOICE
CERTIFICATE OF ORIGIN

Ultimate Destination:
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Shipped: 18-Aug-2015 FOB: ORIGIN
Shipper's Export Declaration (SED):
NO EEI 30.36

Intermediate Consignee:

Bill To:
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Tax Number:

Forwarding Agent:

Billing
Attention:
Shipping Eric.L
Attention:
Contact:

Line	Description	Qty & Unit	Unit Price	Extension
1	91343A100 Type 316 Stainless Steel Serrated-Flange Locknut, 1/4"-20 Thread, 19/32" Flange Diameter, 15/64" Overall HT., Packs of 10 Country of Origin: Taiwan Schedule B #: 731816 ECCN #: EAR99 NLR	5 PK	\$3.83	\$19.15
2	97787A661 Expanding Diameter Quick-Release Pin, 1/4" Diameter, 1" Usable Length Country of Origin: United States Schedule B #: 731829 ECCN #: 9A991 NLR	6 EA	\$114.68	\$688.08
3	6718K52 Stainless Steel Industrial-Shape Hose Coupling, Plug, 1/4" NPTF Female, 1/4 Coupling Size Country of Origin: United States Schedule B #: 848190 ECCN #: 2B999 NLR	10 EA	\$5.64	\$56.40
4	30365T35 Cast Type 316 Stainless Steel Eye and Clevis Swivel, 5/8" Diameter, 4675# Work Load Limit Country of Origin: Peoples Republic of China Schedule B #: 732690 ECCN #: EAR99 NLR	9 EA	\$69.79	\$628.11
5	90261A154 Helical Insert Installation Tool, 10-24 Internal Thread Country of Origin: United States Schedule B #: 820510 ECCN #: EAR99 NLR	1 EA	\$86.14	\$86.14
Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department. These commodities, technology, or software were exported from the United States in accordance with Export Administration regulations. Diversion contrary to US law is prohibited.				

2015-08-21

Shipping Weight (in kgs): 12 Number of Packages: 1

Package Dimensions:
47 X 21 X 17 CM = .017 CUBIC M

Invoice Amounts:
Merchandise Amount: \$1,705.08
Canadian GST/HST: \$224.10
Shipping Charges: \$18.80
Total (In USD): \$1,947.98

Payment Terms: 2% discount on merchandise only if paid within 10 days, net 30 days

Remit payment to: (by wire transfer)
Bank of America Illinois
231 S LaSalle
Chicago, IL 60697
ABA 071000039 Account 86666-02021
SWIFT BOFAUS3N

Authorized Signature: *Sarah Weinberg* Date: 18-Aug-2015

Name: Sarah Weinberg Title: Operations Mgr.